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Mill Gears

Robert Meyer

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INCOMING

ANS. ON:	BY:
PaSM	Acct.
PeSM	Pur.
PBM	Morg.
WM	Wire
RRN	Comb
HP	Roll
ACM	Resrch
CSM	Adv. Dev.
GDR	Prj. Adm.
HMcN	Patent
JHH	Cler.

1968 NOV 29 PM 4 14

MORGAN WOR

M.C. CO.

BUEHLER, IND
 INDPLS IND THE BUEHLER CORP 027305 11-29-68
 MORGAN CONSTR CO
 WORCESTER MASS
 ATTN: T E WHITTINGTON JR
 REF: PO E3355-150543 MILL GEARS
 TBC PO 37058

WE HAVE RECENTLY RECD THE BELOW LISTED GEAR BLANKS WITH FOLLOWING DISCREPANCIES:

P/N 171222B 1 PC BLANK 171432A *PITCH LINE ANGLE*
 1. THE 21 DEGREES 54 MIN PLUS OR MINUS 0 DEGREES 15 MIN ANGLE CHECKS
 22 DEGREES 37 MIN OR 28 MIN OHL OD ANGLE: $22^{\circ}55' \pm 0^{\circ}30'$
 2. .380 RADIUS OMITTED

P/N 171224A 3 PCS BLANK 171434A

1. 2 PCS
 A. THE 60 DEGREES PLUS OR MINUS 0 DEGREES 30 MIN ANGLE CHECKS
 SN 1) 48 DEGREES 10 MIN OR 11 DEGREES 20 MIN ULL
 SN 3) 48 DEGREES 30 MIN OR 10 DEGREES ULL
 B. .380 R OMITTED ON SN 1, 2 AND 3.
 C. THE 9.265/9.235 DIA CHECKS 9.185 ON SN 2 OR .050 ULL

P/N 171352A 2 PCS BLANK 171446A

2 PCS THE 43 DEGREES 4 MIN PLUS OR MINUS 0 DEGREES 15 MIN CHECK
 SN 1) 46 DEGREES 46 MIN OR 3 DEGREES 27 MIN OHL
 SN 2) 46 DEGREES 40 MIN OR 3 DEGREES 21 MIN OHL

P/N 171352B 1 PC BLANK 171446B

A) THE 42 DEGREES 01 MIN PLUS OR MINUS 0 DEGREES 15 MIN CHECKS
 41 DEGREES 42 MIN OR 0 DEGREES 4 MIN ULL
 B.) THE 43 DEGREES 04 MIN PLUS OR MINUS 0 DEGREES 15 MIN CHECKS
 42 DEGREES 44 MIN OR 0 DEGREES 5 MIN ULL

P/N 171354B 2 PCS BLANK 171448A

A.) 1 PC SN #1 THE 2.385/2.405 DIA CHECKS 2.314 OR .071 ULL
 (U' CUT AT 1D)
 B.) 1 PC SN #2 THE 16.3375/16.3325 DIA CHECKS 16.330 OR .0025 ULL

PLEASE ADVISE DISPOSITION ON ABOVE BLANKS OR WRITTEN PERMISSION TO USE AS PROVIDED.
 DELIVERY AFFECTED.

ROBERT MEYER
 /MBM

MORGAN WOR

BUEHLER IND